

Jump Ring Gauge	Metal Type	Joules W/S	
		Helix recommended	Curious Gem recommended
26G	GF	3-4 J	N/A
26G	SS	3-4 J	N/A
26G	14K	3-4 J	N/A
24G	GF	4-5 J	6-7J
24G	SS	4-5 J	6-7J
24G	14K	4-5 J	N/A
22G	GF	7-8J	8-9J
22G	SS	7-8J	7-8J
22G	14K	7-8J	N/A
20G	GF	11-14 J	12-13J
20G	SS	11-14 J	12/13J
20G	14K	11-14 J	N/A

Based on Helix machine, using Argon, and 3.5-4mm jump rings.